1. PRODUCT IDENTIFICATION

Description

It belongs to the reactive glazes for high temperature with high zinc content. The final effect can be different depending on firing temperature, coat of glaze and kind of biscuit. The result will vary depending on the used body, temperature, cycle and atmosphere. Compound of frit: CAS N°. 65997-18-4.

Application

It can be colored with natural metal oxides and some calcined colorants from the "P" Series compatible with zinc oxide. They can be applied by brush, spraying or dipping in single- and double-fired. For one firing it's advisable the addition of Monocol V. Temperature range 1200°C - 1340°C, recommended temperature 1260°C. It is advisable to test at extreme temperatures.

2. CHEMICAL COMPOSITION Metal oxides with concentrations less than 0.05% have not been determined.

Li ₂ O	ZnO 10-20	Cr ₂ O ₃	CaF ₂	\	
Na ₂ O 1-5	MnO	B_2O_3	Bi ₂ O ₃	LOI	5-10
K ₂ O 1-5	CdO	V_2O_5	P ₂ O ₅		
MgO 0-0.5	CoO	MnO_2	BeO		
CaO 5-10	NiO	SiO ₂ 40-80	CeO ₂		
SrO	Al_2O_3 5-10	TiO ₂ 0-0.5	CuO		
BaO	Fe ₂ O ₃ 0-0.5	ZrO_2	Pr ₂ O ₃		
PbO	Sb_2O_3	SnO_2			

3 PHYSICAL-CHEMICAL PROPERTIES

Aspect White powder Color(fired) Transparent

4. COLORIMETRY * By Minolta ChromaControl (S)

L: a: b:

5. DILATOMETRY * Data obtained with dilatometer BÄHR mod. DIL 801 L 10 ⁻⁷ C⁻¹

(25-300)C° (50-300)C° (300-500)C° (500-600)C° T^a Transformation T^a Softening Melting point 62.9 62.6 69.2 71.7 548.1 C° 885.0 C° >1125 C°

6. GRANULOMETRIC DISTRIBUTION (WET WAY) * Data obtained by Malvern Instruments (Master Sizer 2000)

>10μ >25μ >40μ >70μ >120μ D50μ 48.4 21.1 9.1 1.5 0.0 9.5

7. RECOMMENDATIONS ON GLAZED OBJECTS INTENDED FOR CULINARY USE

Formulated without lead and cadmium.

Notes: n.a (not applicable), n.d (no information available), p.n (negative tests)

