#### 1. PRODUCT IDENTIFICATION

Description

White Base Glaze for use on red clay to layer transparent colored glazes. It can be used in single firing by adding 5% Monocol V. For viscosity adjustment, Deflocculant No. 7 is recommended. Compound of frit: CAS N°. 65997-18-4.

## Application

It can be applied :dipping, spraying, any mechanical method of application. It can be coloured with our Pigments "P" Series, keeping in mind it contains Zr and Zn. It is recommended to make previous test for colouring with natural oxides and firing cycles over 1080 °C. "CD Series" of On-glaze colours can be used for decoration. The recommended temperature varies from 980°C-1150°C.

### 2. CHEMICAL COMPOSITION Metal oxides with concentrations less than 0.05% have not been determined.

Li₂O Na₂O	1-5	ZnO <b>1-5</b> MnO	Cr <sub>2</sub> O <sub>3</sub> B <sub>2</sub> O <sub>3</sub> <b>10-20</b>	CaF <sub>2</sub> Bi <sub>2</sub> O <sub>3</sub>	MEDIUM	0-0.5
$K_2O$	1-5	CdO	V <sub>2</sub> O <sub>5</sub>	$P_2O_5$	LOI	1-5
MgO	0.5-1	CoO	$MnO_2$	BeO		
CaO	1-5	NiO	SiO <sub>2</sub> 40-80	CeO <sub>2</sub>		
SrO		Al <sub>2</sub> O <sub>3</sub> 10-20	TiO <sub>2</sub> <b>0-0.5</b>	CuO		
BaO		Fe <sub>2</sub> O <sub>3</sub> <b>0-0.5</b>	ZrO <sub>2</sub> <b>5-10</b>	Pr <sub>2</sub> O <sub>3</sub>		
PbO		$Sb_2O_3$	SnO <sub>2</sub>			

# **3 PHYSICAL-CHEMICAL PROPERTIES**

Aspect White powder

Color(fired) White Bright opaque

4. COLORIMETRY \* By Minolta ChromaControl (S)

L: n.a b: n.a

**5. DILATOMETRY** \* Data obtained with dilatometer BÄHR mod. DIL 801 L 10 <sup>-7</sup> C<sup>-1</sup>

(25-300)C° (50-300)C° (300-500)C° (500-600)C° T<sup>a</sup> Transformation T<sup>a</sup> Softening Melting point 68.7 69.8 77.4 117 587 C° 669 C° >900 C°

6. GRANULOMETRIC DISTRIBUTION (WET WAY) \* Data obtained by Malvern Instruments (Master Sizer 2000)

>10µ	>25µ	>40µ	>70µ	>120µ	D50µ
59.4	29.1	14.4	2.8	0	13.7

### 7. RECOMMENDATIONS ON GLAZED OBJECTS INTENDED FOR CULINARY USE

Formulated without lead and cadmium.

Notes: n.a (not applicable), n.d (no information available), p.n (negative tests)

