1. PRODUCT IDENTIFICATION

Description

DARK YELLOW ENGOBE FOR HIGH TEMPERATURE. High Temperature Engobes "EASP" series is a collection of coloured engobes designed for glaze and decorate pieces of stoneware or porcelain.

Application

They can be applied by brush, aerograph or dipping. If they are used in single firing it is advisable to add 5% of Monocol V for better grip engobe to the piece. The temperature range is from 980 to 1280 ° C, obtaining the maximum colour development at 1280 ° C.

2. CHEMICAL COMPOSITION Metal oxides with concentrations less than 0.05% have not been determined.

Li ₂ O	1-5	ZnO	Cr ₂ O ₃	CaF ₂	04(0.05) 55 750 10.00
Na_2O	1.5	MnO	B_2O_3	Bi_2O_3	Cd(S.Se) en ZrSiO ₄ 10-20
K_2O	1-5	CdO	V_2O_5	P ₂ O ₅	MEDIUM 0-0.5
MgO	0-0.5	CoO	MnO_2	BeO	LOI E 10
CaO	0-0.5	NiO	SiO ₂ 40-80	CeO ₂	LOI 5-10
SrO		Al ₂ O ₃ 10-20	TiO ₂ 0.5-1	CuO	Zr-Pr-Si 1-5
BaO		Fe ₂ O ₃ 0.5-1	ZrO_2	Pr ₂ O ₃	
PbO		Sb_2O_3	SnO ₂		

3 PHYSICAL-CHEMICAL PROPERTIES

Aspect Dark Yellow Powder

Color(fired) Dark Yellow

4. COLORIMETRY * By Minolta ChromaControl (S)

L: 63.7 a: 32.66 b: 35.76

5. DILATOMETRY * Data obtained with dilatometer BÄHR mod. DIL 801 L 10 ⁻⁷ C⁻¹

(25-300)C° (50-300)C° (300-500)C° (500-600)C° T^a Transformation T^a Softening Melting point 55.9 56 63.4 85.5 524 C° 883 C° >900 C°

6. GRANULOMETRIC DISTRIBUTION (WET WAY) * Data obtained by Malvern Instruments (Master Sizer 2000)

>10μ >25μ >40μ >70μ >120μ D50μ 41.9 17.53 8.5 2.1 0.01 7.6

7. RECOMMENDATIONS ON GLAZED OBJECTS INTENDED FOR CULINARY USE

Contains inclusion cadmium pigment. To certify their food use, the final pieces must be submitted to lead migration test by an accredited laboratory.

Notes: n.a (not applicable), n.d (no information available), p.n (negative tests)

