

## 1. PRODUCT IDENTIFICATION

Description	BASE ENGOBE FOR HIGH TEMPERATURE. High Temperature Engobes "EASP" series is a collection of coloured engobes designed for glaze and decorate pieces of stoneware or porcelain.
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Application	They can be applied by brush, aerograph or dipping. If they are used in single firing it is advisable to add 5% of Monocol V for better grip engobe to the piece. The temperature range is from 980 to 1280 ° C, obtaining the maximum colour development at 1280 ° C.
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**2. CHEMICAL COMPOSITION** Metal oxides with concentrations less than 0.05% have not been determined.

Li <sub>2</sub> O		ZnO		Cr <sub>2</sub> O <sub>3</sub>		CaF <sub>2</sub>			
Na <sub>2</sub> O	1-5	MnO		B <sub>2</sub> O <sub>3</sub>		Bi <sub>2</sub> O <sub>3</sub>		MEDIUM	0-0.5
K <sub>2</sub> O	1-5	CdO		V <sub>2</sub> O <sub>5</sub>		P <sub>2</sub> O <sub>5</sub>		LOI	5-10
MgO	0-0.5	CoO		MnO <sub>2</sub>		BeO			
CaO	0-0.5	NiO		SiO <sub>2</sub>	40-80	CeO <sub>2</sub>			
SrO		Al <sub>2</sub> O <sub>3</sub>	20-40	TiO <sub>2</sub>	0.5-1	CuO			
BaO		Fe <sub>2</sub> O <sub>3</sub>	0.5-1	ZrO <sub>2</sub>		Pr <sub>2</sub> O <sub>3</sub>			
PbO		Sb <sub>2</sub> O <sub>3</sub>		SnO <sub>2</sub>					

### 3 PHYSICAL-CHEMICAL PROPERTIES

Aspect	Cream powder
Color(fired)	Cream

**4. COLORIMETRY** \* By Minolta ChromaControl (S)

L: a: b:

**5. DILATOMETRY** \* Data obtained with dilatometer BÄHR mod. DIL 801 L  $10^{-7} \text{ C}^{-1}$

(25-300)C°	(50-300)C°	(300-500)C°	(500-600)C°	T <sup>a</sup> Transformation	T <sup>a</sup> Softening	Melting point
55.9	56	63.4	85.5	524 C°	883 C°	>900 C°

6. GRANULOMETRIC DISTRIBUTION (WET WAY) \* Data obtained by Malvern Instruments (Master Sizer 2000)

>10μ	>25μ	>40μ	>70μ	>120μ	D50μ
41.9	17.53	8.5	2.1	0.01	7.6

## 7. RECOMMENDATIONS ON GLAZED OBJECTS INTENDED FOR CULINARY USE

Formulated without lead and cadmium.

Notes: n.a (not applicable), n.d (no information available), p.n (negative tests)