

DATA SHEET

22408804 ESMALTE EECS-02 NARANJA S/P. POLVO

10/03/2025 v1.5

1. PRODUCT IDENTIFICATION

Description ORANGE GLAZE EFFECT CADMIUM-SELENIUM GLAZES. Series of coloured glazes with great intensity and specific formulation for this effect.They are suitable for the decoration of ceramicware, bearing in mind their high Thermal Expansion Coefficient for the body selection in order to avoid crackling. Compound of frit: CAS N°. 65997-18-4.

Application They can be mixed with the other glazes from the same series. They require a high coat and can be applied by dumping, spraying and with a slip trailer. They can be used on white and red bodies. The recommended temperature varies from 980°-1080°C.

2. CHEMICAL COMPOSITION

Metal oxides with concentrations less than 0.05% have not been determined.

Li ₂ O	10-20	ZnO	1-5	Cr ₂ O ₃		CaF ₂	
Na ₂ O		MnO		B ₂ O ₃	10-20	Bi ₂ O ₃	Cd(S,Se) en ZrSiO ₄ 10-20
K ₂ O	1-5	CdO		V ₂ O ₅		P ₂ O ₅	LOI 0.5-1
MgO	0-0.5	CoO		MnO ₂		BeO	
CaO	1-5	NiO		SiO ₂	40-80	CeO ₂	
SrO	0.5-1	Al ₂ O ₃	5-10	TiO ₂	0-0.5	CuO	
BaO	1-5	Fe ₂ O ₃	0-0.5	ZrO ₂	0-0.5	Pr ₂ O ₃	
PbO		Sb ₂ O ₃		SnO ₂			

3 PHYSICAL-CHEMICAL PROPERTIES

Aspect Orange powder
Color(fired) Orange

4. COLORIMETRY

* By Minolta ChromaControl (S)

L: 44 a: 54 b: 66

5. DILATOMETRY

* Data obtained with dilatometer BÄHR mod. DIL 801 L 10⁻⁷ C⁻¹

(25-300)C°	(50-300)C°	(300-500)C°	(500-600)C°	T ^a Transformation	T ^a Softening	Melting point
97.9	98.9	117.1	281.2	513 C°	584 C°	>750 C°

6. GRANULOMETRIC DISTRIBUTION (WET WAY)

* Data obtained by Malvern Instruments (Master Sizer 2000)

>10µ	>25µ	>40µ	>70µ	>120µ	D50µ
63.2	30.5	13.3	1.7	0	15.1

7. RECOMMENDATIONS ON GLAZED OBJECTS INTENDED FOR CULINARY USE

Contains inclusion cadmium pigment. To certify their food use, the final pieces must be submitted to lead migration test by an accredited laboratory.

Notes: n.a (not applicable), n.d (no information available), p.n (negative tests)



C/ Aviación 44, 46940 Manises, Valencia - España
+34961545588
admon@prodesco.es
www.prodesco.es

The provide data have been obtained under the specific conditions of the quality control process of PRODESCO S.L. being for informational purposes, not assuming any contractual relationship.