#### 1. PRODUCT IDENTIFICATION

Description

DECORATION COLOUR GREY with flux. Compound of frit: CAS No. 65997-18-4.

## Application

For its application, it is recommended to add water until the required consistency for application by brush. For decoration over or under transparent glaze as over Opaque Glaze. Firing temperature ranges between 980-1280°C . With the appropriate medium, this decorative colour can be used to decorate the third fire both pottery as porcelain. The firing temperature in this case is the 980 ° C

## 2. CHEMICAL COMPOSITION Metal oxides with concentrations less than 0.05% have not been determined.

Li <sub>2</sub> O		ZnO	Cr <sub>2</sub> O <sub>3</sub>	CaF <sub>2</sub>		
$Na_2O$	5-10	MnO	B <sub>2</sub> O <sub>3</sub> 5-10	Bi <sub>2</sub> O <sub>3</sub>	LOI	0-0.5
$K_2O$	1-5	CdO	$V_2O_5$	$P_2O_5$		
MgO	1-5	CoO	$MnO_2$	BeO		
CaO	1-5	NiO	SiO <sub>2</sub> 40-80	CeO <sub>2</sub>		
SrO		Al <sub>2</sub> O <sub>3</sub> <b>5-10</b>	TiO <sub>2</sub>	CuO		
BaO	0.5-1	Fe <sub>2</sub> O <sub>3</sub> <b>0-0.5</b>	$ZrO_2$	Pr <sub>2</sub> O <sub>3</sub>		
PbO		$Sb_2O_3$	SnO <sub>2</sub>			

## **3 PHYSICAL-CHEMICAL PROPERTIES**

Aspect Grey powder

Color(fired) Grey

4. COLORIMETRY \* By Minolta ChromaControl (S)

L: 68.7 a: 21.4 b: -3.8

**5. DILATOMETRY** \* Data obtained with dilatometer BÄHR mod. DIL 801 L 10 <sup>-7</sup> C<sup>-1</sup>

(25-300)C° (50-300)C° (300-500)C° (500-600)C° T<sup>a</sup> Transformation T<sup>a</sup> Softening Melting point 70.8 70.6 74.4 111.8 593 C° 681 C° >850 C°

6. GRANULOMETRIC DISTRIBUTION (WET WAY) \* Data obtained by Malvern Instruments (Master Sizer 2000)

>10μ >25μ >40μ >70μ >120μ D50μ 58 23.7 9.7 1.1 0 12.7

# 7. RECOMMENDATIONS ON GLAZED OBJECTS INTENDED FOR CULINARY USE

Formulated without lead and cadmium.

Notes: n.a (not applicable), n.d (no information available), p.n (negative tests)

