1. PRODUCT IDENTIFICATION

Description

VIOLET ENGOBE. It belongs to the "ENSP" series (COLOURED ENGOBE). Compound of frit: CAS N° . 65997-18-4.

Application

Can be used for decoration of white body or red bodies. The temperature range is from 930 to 1050 $^{\circ}$ C, obtaining the maximum colour development at 980 $^{\circ}$ C. They can be used at higher temperatures obtaining other finishes

2. CHEMICAL COMPOSITION Metal oxides with concentrations less than 0.05% have not been determined.

Li ₂ O		ZnO	Cr ₂ O ₃	CaF ₂		
Na ₂ O	1-5	MnO	B ₂ O ₃ 5-10	Bi_2O_3	Co-Si	1-5
K_2O	1-5	CdO	V_2O_5	P_2O_5	Cr-Sn	10-20
MgO	0.5-1	CoO	MnO_2	BeO	MEDILIM	0.0.5
CaO	1-5	NiO	SiO ₂ 40-80	CeO ₂	MEDIUM	0-0.5
SrO		Al ₂ O ₃ 10-20	TiO ₂ 0-0.5	CuO	LOI	1-5
BaO	0.5-1	Fe ₂ O ₃ 0-0.5	ZrO_2	Pr ₂ O ₃		
PbO		Sb_2O_3	SnO ₂			

3 PHYSICAL-CHEMICAL PROPERTIES

Aspect Purple powder

Color(fired) Purple

4. COLORIMETRY * By Minolta ChromaControl (S)

L: **43.09** a: **8.05** b: **-8.69**

5. DILATOMETRY * Data obtained with dilatometer BÄHR mod. DIL 801 L 10 ⁻⁷ C⁻¹

(25-300)C° (50-300)C° (300-500)C° (500-600)C° T^a Transformation T^a Softening Melting point 50.4 49.3 64 98.4 538 C° 885 C° >980 C°

6. GRANULOMETRIC DISTRIBUTION (WET WAY) * Data obtained by Malvern Instruments (Master Sizer 2000)

>10μ >25μ >40μ >70μ >120μ D50μ 34.8 11.9 5.1 1.1 0 5.9

7. RECOMMENDATIONS ON GLAZED OBJECTS INTENDED FOR CULINARY USE

Formulated without lead and cadmium.

Notes: n.a (not applicable), n.d (no information available), p.n (negative tests)

