



PYROMULL REFRACTORY

ENGOBE

PYROMULL REFRACTORY ENGOBE USAGE SHEET FOR MAXIMUM TEMPERATURE 1550°C

- 1. STORAGE:** Store in a cool, dry place, protected from sunlight and frost.
- 2. MOLDS AND FORMWORK:** Remove scale, soot, etc. Repair damaged areas. Allow the air to dry.
- 3. APPLICATION:** Can be applied by brush, roller, or spray gun. In each case, the fluidity can be adjusted with small additions of water. Stir well before applying using a vigorous stirrer.
- 4. TEMPERATURE:** Do not apply below -5°C or above 40°C , as this may impair hardening.
- 5. PAINTING AND COVERAGE:** One or more coats can be applied, depending on the fluidity, substrate porosity, and irregularities to be corrected.
Before applying a second coat, allow the previous coat to dry completely. The yield depends on the application method (spray gun, roller, brush), the number of coats applied, the nature of the surface being covered, etc.
Rate yields are estimated at approximately $0.5\text{--}1\text{ kg/m}^2$. (Yields may vary depending on the product, the finish of the piece being coated, and the number of coats applied.)
- 6. DRYING:** Normally air dries. If the environment is humid, a gentle heat source should be applied.
- 7. HEATING:** A special heating program may be required.
Ensure the product is completely dry before subjecting it to high temperatures.
Minimum heat: 300°C .
- 8. STORAGE:** Damp mortars dry in contact with air. Carefully seal the containers. If they have lost some of their fluidity, add a small amount of water and stir well.
Excessive water addition will negatively affect the product's quality.

Do not hesitate to contact our Technical Department for any questions or clarifications.

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