

## INFORMATION OF THE SERIE DECORATION CD

The collection consists of 23 Decorative Colours formulated without Lead in its composition.

It is available as a ready-to-use suspension or in powder form. It can be applied on white clay body bisque pieces or over glaze. Its firing temperature varies, from 980°C and in most cases, up to 1280°C.

## **APPLICATION:**

The manufacturing process and the different additives that make up these colours mean that they have the right consistency to be applied with a brush on ceramic bisque surfaces, dust-and grease stain-free, as this prevents their correct application, creating possible defects during firing that would spoil the finish.

For the application of the suspension series, it is recommended to extract a portion of the colour paste and dilute it with water in order to be able to apply it on a white clay body bisque piece. In this case, using either the clear glaze ETSP-01 Shiny or the matte glaze EMSP-00 is recommended.

If wanting to decorate on top of the shiny white glaze, using the glazes EOSP-01 and ESOP-00 is recommended.

Due to its composition, the Decorative Colours can be used to decorate both majolica and porcelain at the third firing. The firing temperature in this case is 980°C.

For the application of the provided product series in powder form, add water until achieving the required consistency for applying with a brush. If required, we have appropriate mediums for improving the brush strokes, such as SEROIL CS 71, or, for screen printing application, either SEROIL CS 71 or SEROGRAF.

If needed, do not hesitate to contact our Technical Department for any queries or clarifications.



## **INFORMATION OF THE** SERIE DECORATION CD

COLOURANT CD-01 YELLOW \*\*

COLOURANT CD-02 COBALT

COLOURANT CD-03 TURQUOISE

COLOURANT CD-04 ULTRAMARINE

**COLOURANT CD-05 WHITE** 

**COLOURANT CD-06 CARMINE** 

COLOURANT CD-09 BROWN

COLOURANT CD-10 ORANGE \*\*

COLOURANT CD-11 BLACK

COLOURANT CD-12 OCHRE

**COLOURANT CD-13 GREEN** 

COLOURANT CD-15 VICTORIA GREEN

COLOURANT CD-17 AUBERGINE

COLOURANT CD-18 TOBACCO

COLOURANT CD-19 PINK

**COLOURANT CD-20 MANDARINE** 

COLOURANT CD-21 RED

COLOURANT CD-22 FUCHSIA \*\*

COLOURANT CD-23 PISTACHIO

COLOURANT CD-24 PURPLE

COLOURANT CD-25 CHOCOLATE

COLOURANT CD-26 GREY

\*\* Not suitable for 1280°C.

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